

Preliminary Technical Data Sheet

DuPure[®] QR 76 AV

Polypropylene Random Copolymer

Description

DuPure QR 76 AV is a controlled rheology modified polypropylene random copolymer (produced with a phthalate-free catalyst), suitable for extrusion & injection moulding applications. The product is nucleated and contains an anti-electrostatic agent. DuPure QR 76 AV features a good balance of stiffness and impact strength.

Applications

DuPure QR 76 AV is suitable for: injection (stretch blow) moulding (e.g. bottles, houseware, caps- & closures).

Quality, Environment and Safety Regulations

Material Safety Data Sheets and other regulatory documents are available on our web site <http://www.ducorchem.com>.

Properties		Method	Typical Value*	Unit
Physical				
Melt Flow Rate	(230 °C/ 2.16 kg)	ISO 1133	11	g/10 min
Mechanical				
Tensile Modulus	(1 mm/min)	ISO 527-2	1400	MPa
Tensile Stress at Yield	(50 mm/min)	ISO 527-2	31	MPa
Tensile Strain at Yield	(50 mm/min)	ISO 527-2	12	%
Tensile Strain at Break	(50 mm/min)	ISO 527-2	> 40	%
Charpy Impact Strength, notched	(+23 °C)	ISO 179/1eA	4.0	kJ/m ²
	(0 °C)	ISO 179/1eA	1.8	kJ/m ²
Charpy Impact Strength, unnotched	(+23 °C)	ISO 179/1eU	160	kJ/m ²
	(0 °C)	ISO 179/1eU	65	kJ/m ²
Izod Impact Strength, notched	(+23 °C)	ISO 180/1A	3.9	kJ/m ²
	(0 °C)	ISO 180/1A	1.7	kJ/m ²
Thermal				
Melting Point, DSC		ISO 3146	154	°C
Heat Deflection Temperature	(1.8 MPa)	ISO 75-2	55	°C
Heat Deflection Temperature	(0.45 MPa)	ISO 75-2	85	°C
Vicat Softening Temperature	(10 N)	ISO 306	145	°C
Vicat Softening Temperature	(50 N)	ISO 306	85	°C
Other Properties				
Haze	(1 mm plaque)	ASTM D1003	41	%
Density		ISO 1183	0.91	g/cm ³

* Typical values; not to be construed as specifications